

FSP 42/44/46 Flight Strip Printer

Technical Manual

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Boca Systems

BOCA SYSTEMS, INC.

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FCC NOTICE

NOTE: The equipment has been tested and found to comply with the limits for a class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and , if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Operation is subject to the following two conditions:

1. This device may not cause harmful interference, and
2. This device must accept any interference received, including interference that may cause undesired operation.

NOTE: This unit was tested with shielded cables on the peripheral devices. Shielded cables must be used with the unit to insure compliance.

WARRANTY INFORMATION

PRINTERS - BOCA warrants each printer to be free of defects for a period of one year from the date of shipment when subject to normal use and service. This warranty covers all parts and labor except for the print head which is warranted for 90 days. All warranty labor is to be performed at the BOCA facility. Equipment damaged by misuse or negligence including damage to print heads caused by defective ticket stock is excluded from this warranty.

Any defective equipment meeting these conditions should be returned to BOCA for repair (freight prepaid) in its original box and packing material. A short note describing the failure should be enclosed with the printer.

Equipment damaged in shipping should be reported immediately both to BOCA and to the shipper.

1.0 Introduction

The BOCA Flight Strip Printer, (FSP) is a direct thermal ticket printer with an integrated cutting mechanism designed for air traffic control environments. This manual will provide the user with general information regarding printer set-up, configuration and troubleshooting. Please review your programming guide for additional details.

2.0 Unpacking the Printer

The printer is shipped in a ruggedized container. Please save packing material for future use. Remove the printer (**see figure 1**) and accessories from the box and inspect for obvious damage. If damage is noticed, please report it immediately to **BOCA**.

Tel: (561) 206-0100 Fax: (561) 998-9609 boca@bocasystems.com

The following items should be in the box:

- a) Flight Strip Printer
- b) Hopper (Optional)
- c) AC power cord

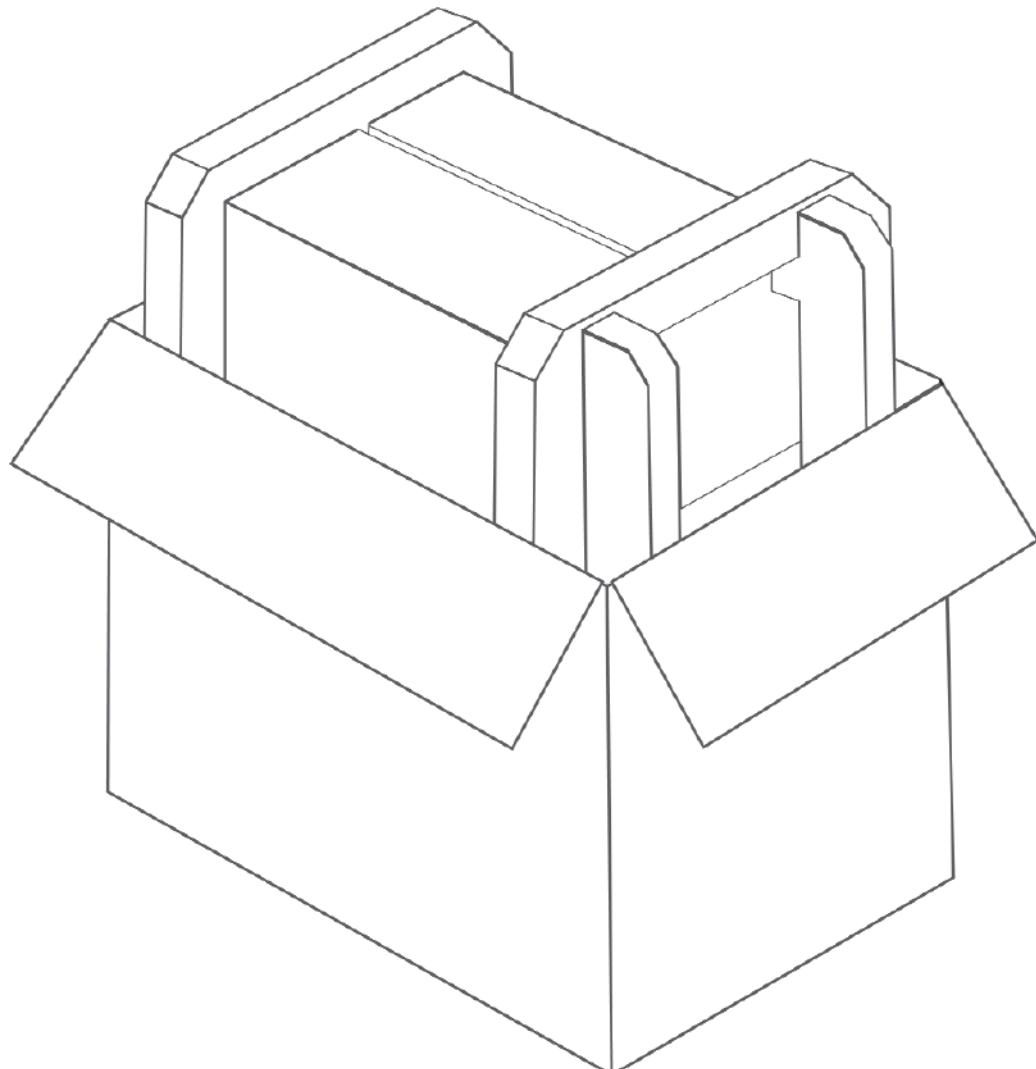


Figure 1 - Packaging

3.0 A Tour of Your Printer

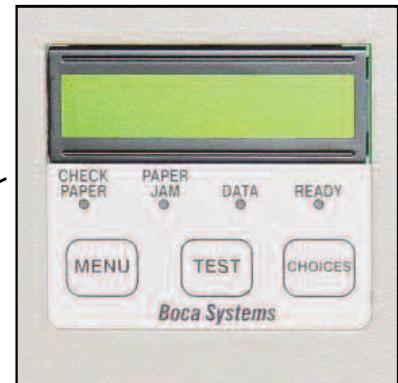


Figure 2a - Control Panel and LCD



Figure 2b - Flight Strip Printer (FSP)

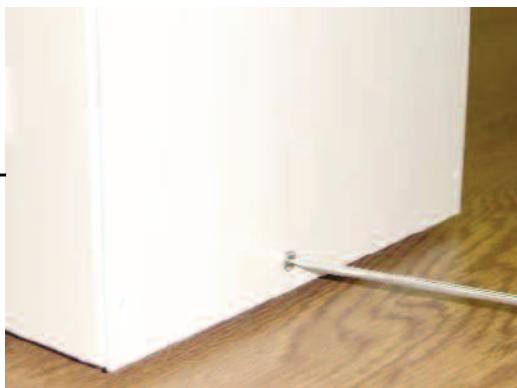


Figure 2c - Cabinet Lock Mechanism

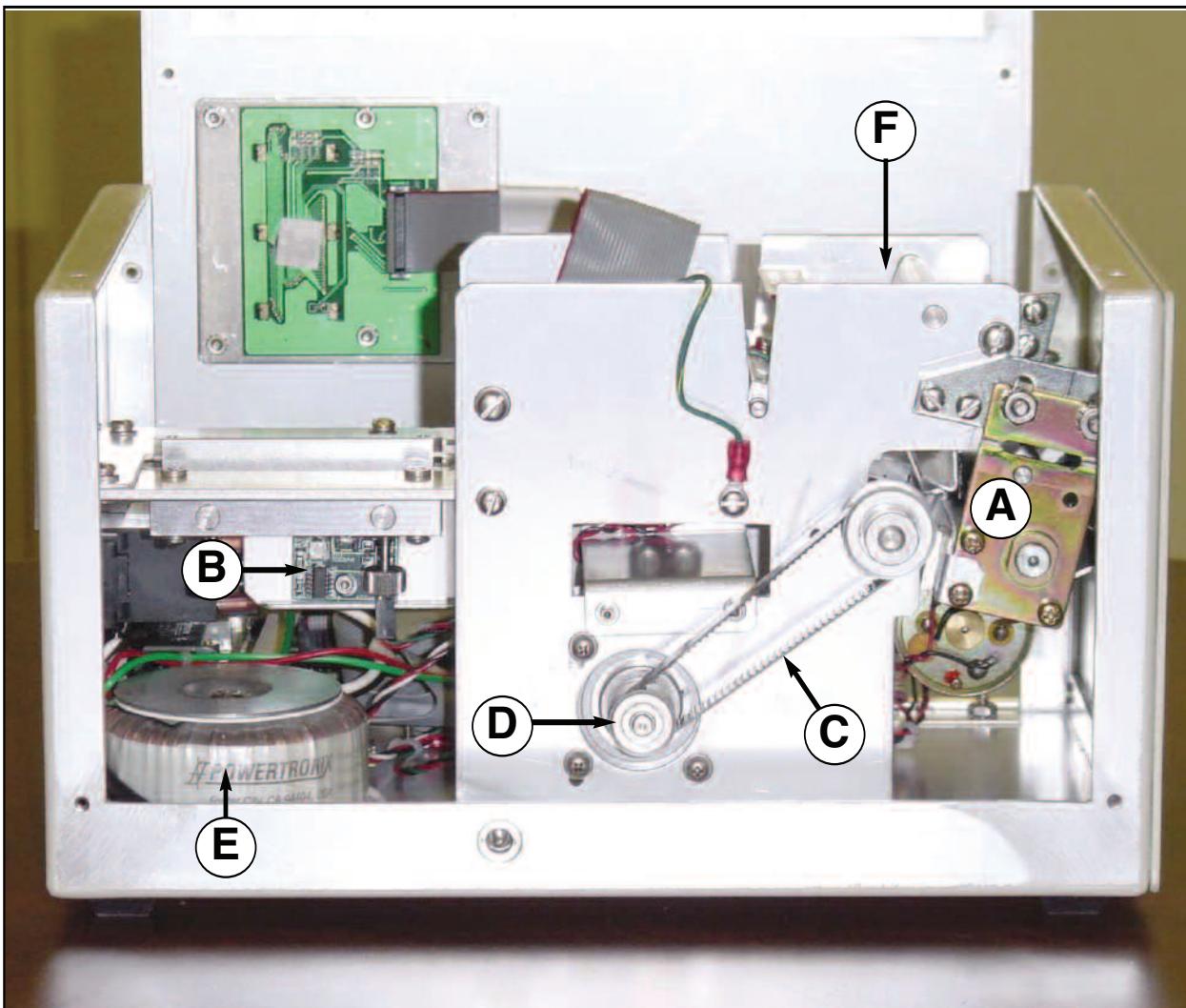


Figure 3a - FSP, Side View

- A. Cutter Assembly
- B. Optical Detector
- C. Timing Belt
- D. Drive Pulley (2)
- E. Transformer
- F. Print Head Release Lever

NOTE:
THE CUTTER ASSEMBLY MAY VARY
DEPENDING ON THE DATE OF
MANUFACTURE OF THE PRINTER.
THE SC2 CUTTER IS SHOWN.

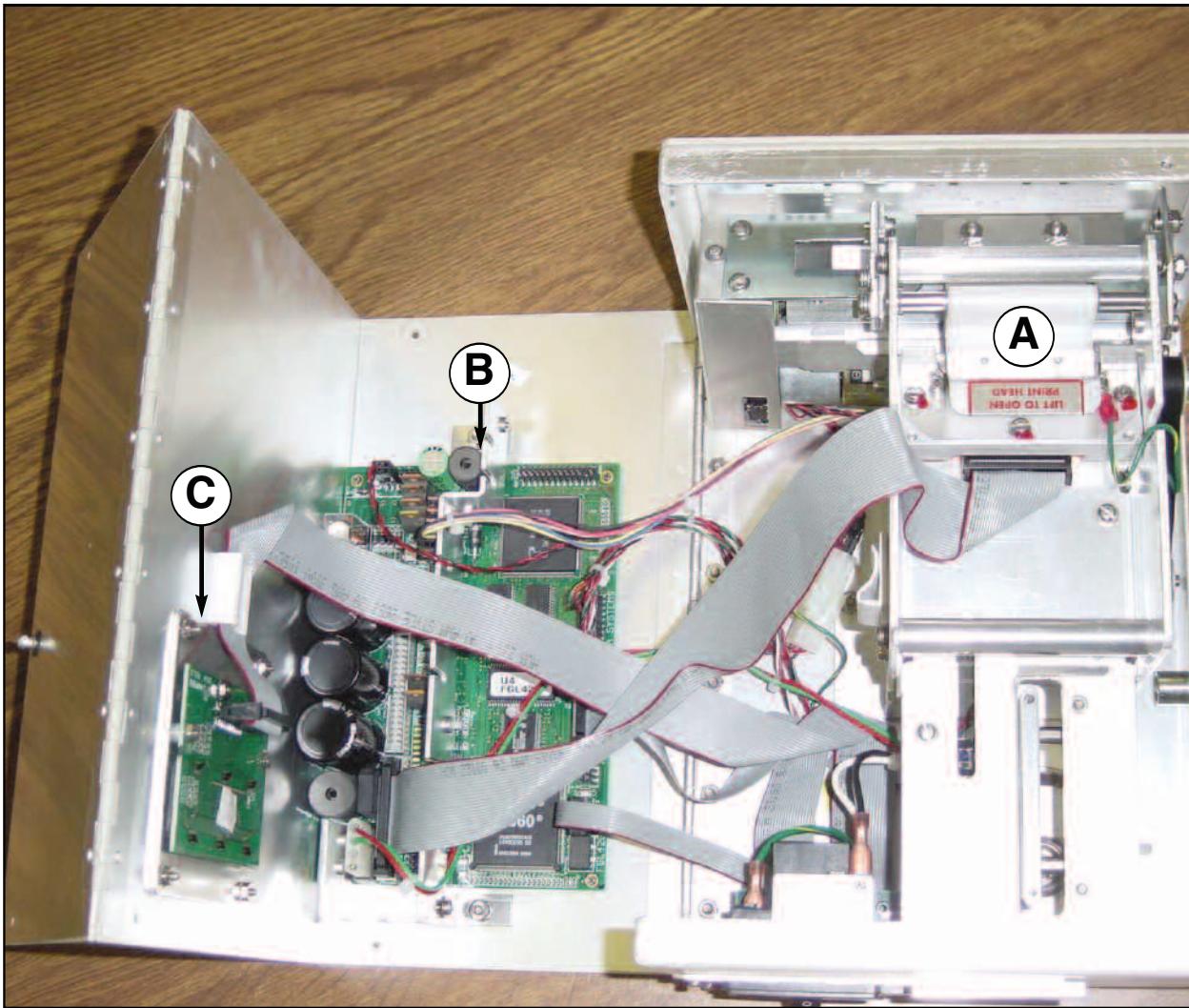


Figure 3b - FSP, Cover Open

- A. Print Head Release Lever
- B. Logic Board
- C. LCD Control Board

NOTE:
LOGIC BOARD CONFIGURATIONS MAY
VARY DEPENDING ON THE DATE OF
MANUFACTURE OF THE PRINTER.
THE FGL42 LOGIC BOARD IS SHOWN.

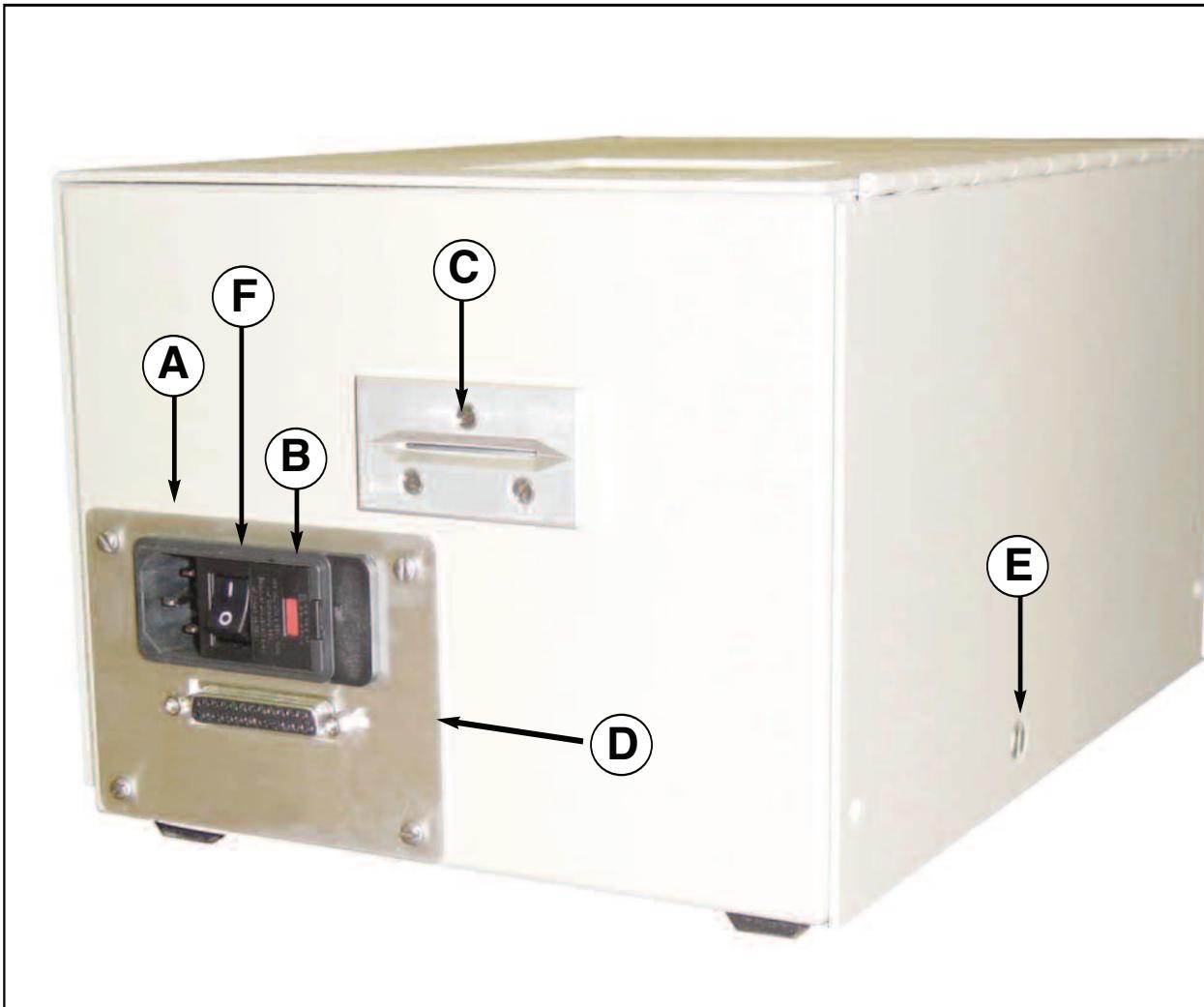


Figure 4 - FSP, Rear View

- A. AC Power Connector
- B. Fuse Holder (2amp,SB)
- C. Input Slot
- D. Interface Connector (Serial)
- E. Locking Mechanism
- F. ON/OFF Switch

NOTE:
CONFIGURATION MAY VARY
DEPENDING ON THE DATE OF
MANUFACTURE OF THE
PRINTER FGL42 LOGIC BOARD
CONFIGURATION SHOWN.

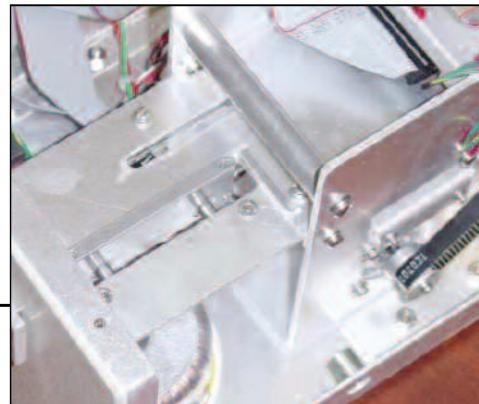
4.0 Installation

The FSP is designed to be mounted on a counter top or shelf. However, prior to site preparation and installation, the printer should be powered up and run in the self test mode. Lay the printer flat on a counter. Please confirm that the line voltage agrees with the voltage listed on the label affixed to the side of the unit (see figure 4). Attach the AC cord and serial/remote interface cables into the proper connectors as shown in **figure 4**. Turn power on (**figure 2**) and you will hear the cutter motor cycle. The LCD will display **PAPER OUT**.

4.1 Loading Flight Strips

Prior to loading strips, open cabinet lock mechanism (**figure 2c**) by inserting screwdriver and making one half turn. This printer is designed with an adjustable paper path feature. Flight strips measuring between 1.0 inches and 1.328 inches in width can be accommodated.

Figure 5 - Adjustable paper path



1. Feed stock into the paper path.
2. Loosen thumb screws on slider.
3. Move slider towards the stock until they touch.
4. Back slider away from the stock a little (" $\frac{1}{32}$ ")
5. Tighten thumb screws

CAUTION:

Do not adjust slider tight against ticket stock. This will cause a feed problem.

Flight Strips will move from side to side if the slider is adjusted too far away from the flight strips. This will cause a feed problem.

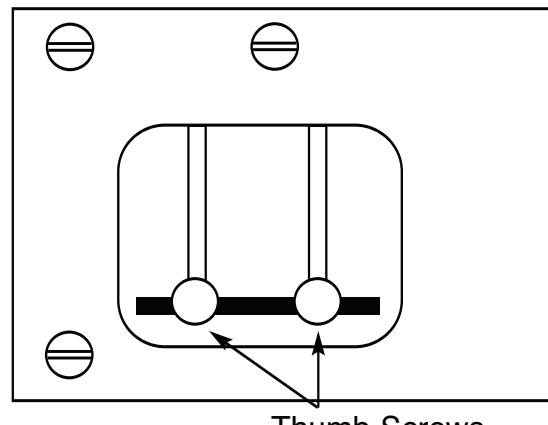
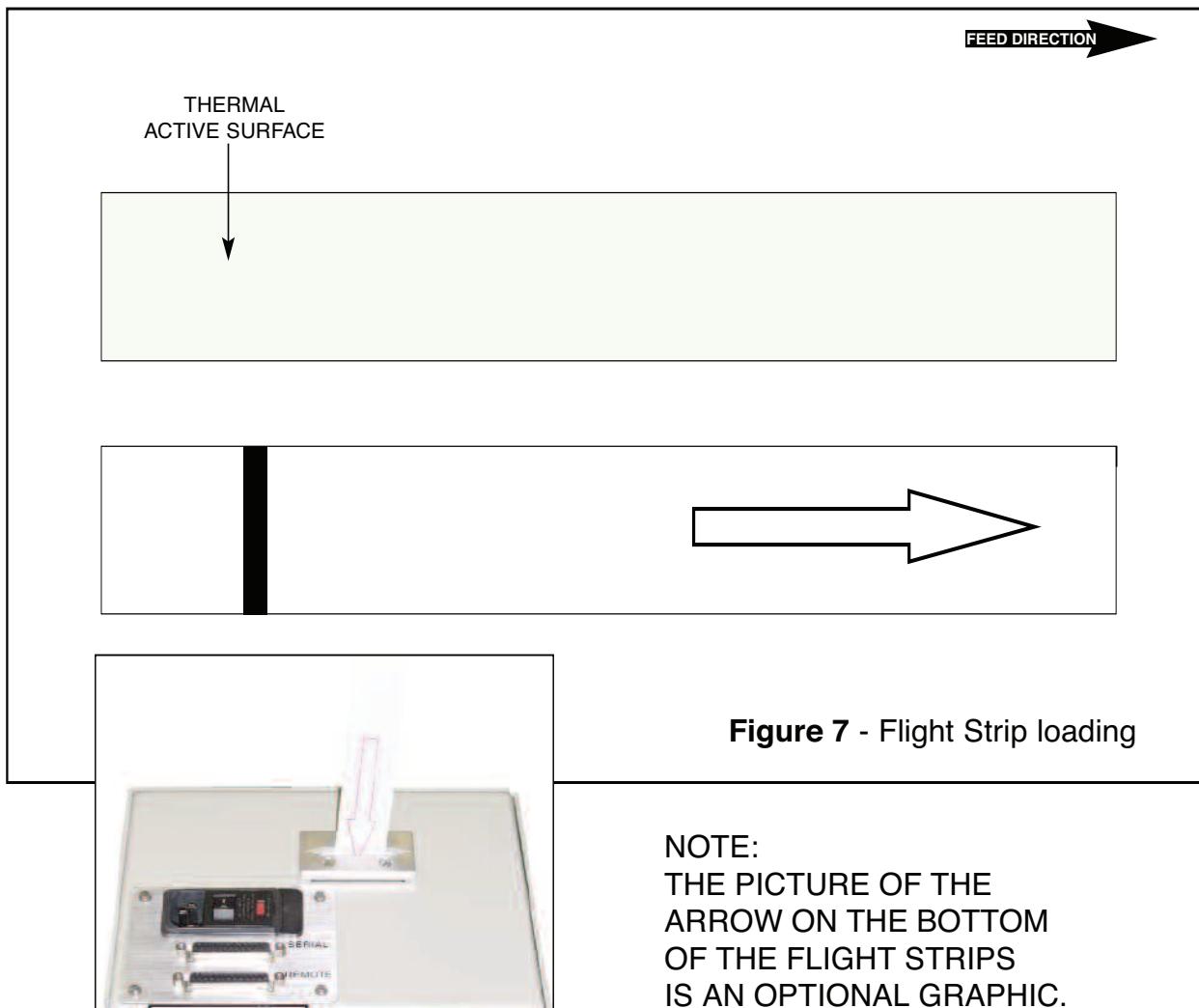


Figure 6 - Adjustable paper path instructions

You may now install the printer in its permanent location. Adequate room should be provided behind the printer for the smooth feeding of stock.

Begin loading flight strips through the entrance slot (**figure 7**) with a smooth motion until the printer automatically positions the flight strip.

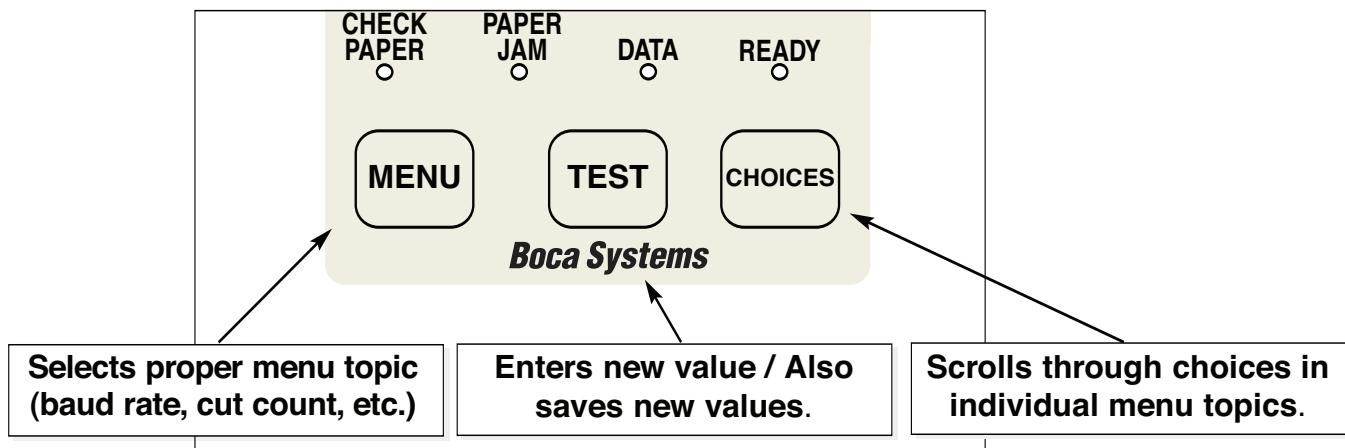
NOTE: Flight Strips should be loaded with the black mark facing down in the feed direction shown below (**figure 7**).



After the flight strip is automatically positioned (the **READY** LED will be illuminated), press the **TEST** button located on the control panel (**figure 2a**) to print a test ticket. Verify that the printer works properly with your system by issuing a ticket through your computer system.

5.0 Standard Configuration

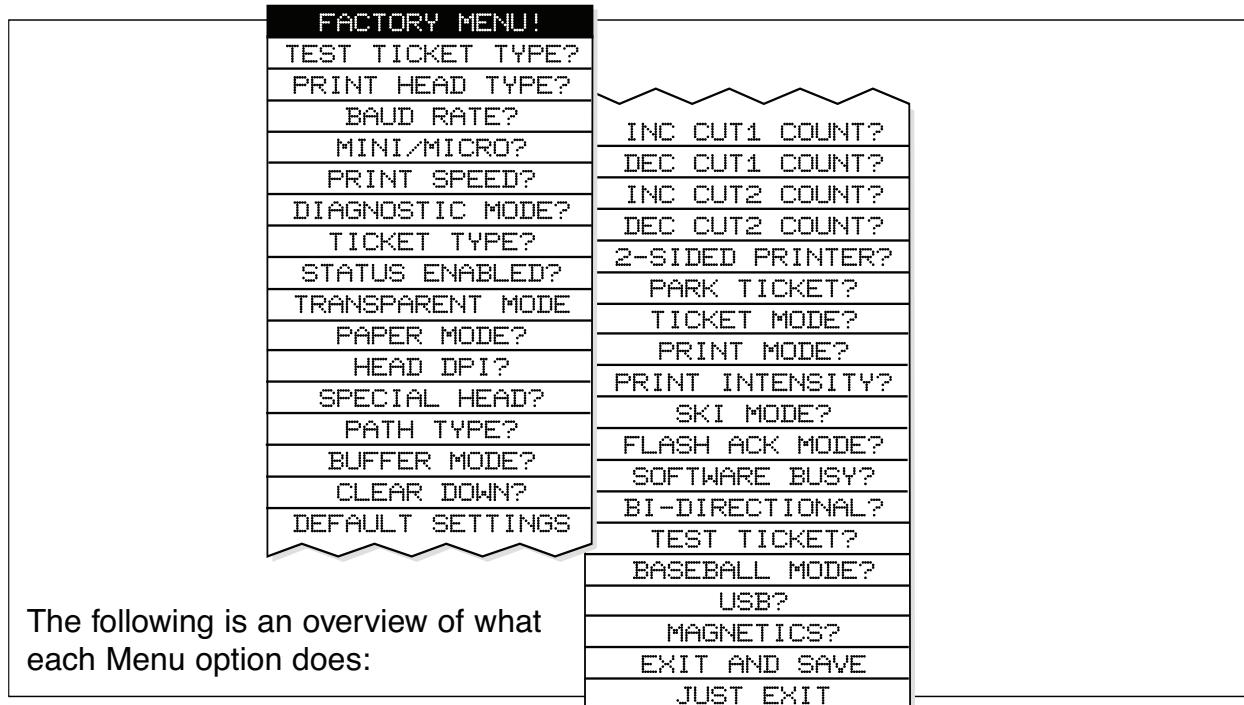
The FSP is factory configured for specific customer requirements using an enhanced FGL package. Printing resolution is 300 dots per inch. For complete information on the FGL Programming Language, please see the programming guide. FGL printers allow the user to adjust various printer options through the control panel.



To access and use the FACTORY MENU, follow these steps:

1. Flight strip stock should be loaded into the printer. The LCD window displays the firmware level installed in the printer.
2. Press both **MENU** and **CHOICES** switches simultaneously for about three seconds. The LCD window displays **FACTORY MENU!**.
3. To scroll through the menu topic, use **MENU** stopping on the topic you wish to change.
4. Press **CHOICES** to scroll through choices in the selected topic. **NOTE:** The printer displays a blinking cursor for the values presently stored in the printer.
5. Once you have found the new value you want, press **TEST**. The LCD window displays **EXIT AND SAVE?**. If you wish to save the new value, press **TEST** again.
6. If you do not wish to save the new value, press **MENU**. The LCD window displays **JUST EXIT?**. Press **TEST** to exit the **FACTORY MENU** without saving new values or press **MENU** to enter back into the **FACTORY MENU**.

The chart below lists the present menu topics. These topics are subject to change.



TEST TICKET TYPE?

The FSP allows one of four different test tickets to be printed when the printer's test button is pressed. In addition, this selection also determines other preset values associated with the test ticket format selected.

PRINT HEAD TYPE?

Here are the following choices.

KYOCERA	Brown circuit board with black colored print surface.
TDK	Green circuit board with silver colored print surface. Default Value

BAUD RATE?

Controls the serial interface baud rate, parity bit, data bits and stop bits.

Here are the following choices:

1200,N,8,1	4800,O,7,1	28800,E,7,1
1200,E,7,1	9600,N,8,1	38400,N,8,1
1200,O,7,1	9600,E,7,1	38400,E,7,1
2400,N,8,1	9600,O,7,1	57600,N,8,1
2400,E,7,1	19200,N,8,1	57600,E,7,1
2400,O,7,1	19200,E,7,1	115200,N,8,1
4800,N,8,1	19200,O,7,1	115200,E,7,1
4800,E,7,1	28800,N,8,1	

MINI/MICRO?

Defines the type of printer.

MINI Is for a printer with a Cutter Assembly (**factory default**)

MICRO Is for a printer without a Cutter Assembly

PRINT SPEED?

Controls the speed the ticket travels at. Also effects the print quality.

The numbers range from **0 - FASTEST** to **7 - SLOWEST**. **3 is factory default**.

DIAGNOSTIC MODE?

Please consult your Programming Guide

Your choices are **YES** or **NO**. **NO is factory default**.

TICKET TYPE?

Defines how the optos are configured on the paper guide assembly.

NORMAL Both optos are inline with each other (usually mounted on a black bracket)

ATM Feed opto is mounted under the thermal head and cut opto is attached to the cutter assembly.

LABEL Same as ATM but the cut opto is a see through type.

SPECIAL TICKET This option is for a printer with a ticket load switch. (**factory default**)

STATUS ENABLED?

Sets status response protocols.

Here are the following choices:

NONE	Disables the XON/XOFF and status response protocols
SERIAL	Enables the XON/XOFF and status response protocol for the serial port (factory default)
PARALLEL	Enables bi-directional parallel status responses if printer is configured as bi-directional.
SER/PAR	Enables both bi-directional parallel and serial status responses
USB	Enables USB status responses
USB/SER	Enables USB and serial status responses
USB/PAR	Enables USB and bi-directional parallel
USB/SER/PAR	Enables USB, bi-directional parallel and serial status responses

TRANSPARENT MODE?

Please consult your Programming Guide

Your choices are **YES** (Enabled) or **NO** (Disabled). **YES is factory default**.

PAPER MODE?

Is generally used only for test purposes. It may also be used on roll stock with no black marks on the ticket.

Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default**.

HEAD DPI?

Defines thermal head dpi (dots per inch)

Your choices are **200** or **300**. **300 is factory default**.

SPECIAL HEAD?

Is used when a special paper path size is installed (2.125", 2.5", 2.7"...)
Here are the following choices:

NO	NO special head (factory default)
ON P1	SINGLE PATH PRINTER ONLY. DUAL PATH PRINTER PATH #1
ON P2	DUAL PATH PRINTER PATH #2
ON BOTH	DUAL PATH PRINTER BOTH PATHS
REV ADJ2 P1	DUAL & SINGLE PATH PRINTER WITH REV ADJ2 PATH ONLY
REV ADJ2 P2	DUAL PATH PRINTER WITH REV ADJ2 PATH ONLY
REV ADJ BOTH	DUAL PATH PRINTER WITH REV ADJ2 PATH ONLY

PATH TYPE?

Defines the number of paper paths used.

Here are the following choices:

PATH 1	Locks a Dual path printer onto path#1 (all single path printers) (factory default)
PATH 2	Locks a Dual path printer onto path #2
DUAL	Is used for Dual path printer
DUAL SUPPLY	Please consult your programming Guide (Dual Printer Supplement)
VENTEK DUAL	Special settings only used by certain customers.

BUFFER MODE?

Defines when the printer will go busy.

Here are the following choices:

SINGLE MODE 1	Go busy after each print command inserted in buffer
SINGLE MODE 2	Go busy after receiving <p> command
MULTIPLE MODE	Go busy when the input buffer is full (~4k) (factory default)

CLEAR DOWNLOAD?

Clears those items downloaded by the operator (PCX or softfonts).

Your choices are YES or NO.

DEFAULT SETTING

Resets the printer back to the factory default setting.

Your choices are YES or NO.

INC CUT1 COUNT?

Enables the operator to move the cut or tear position to the left (towards the ticket entrance area). Cut counts are increments of .003" for 300dpi and .002" for 200dpi.

The count value is changed by depressing **CHOICES**.

16 is factory default.

DEC CUT1 COUNT?

Enables the operator to move the cut or tear position to the right (towards the ticket exit area). Cut counts are decrements of .003" for 300dpi and .002" for 200dpi. The count value is changed by depressing **CHOICES**. **16 is factory default.**

INC CUT2 COUNT?

Same as **INC CUT1 COUNT?** but effects path #2 on a dual path printer.
(Does not apply)

DEC CUT2 COUNT?

Same as **DEC CUT1 COUNT?** but effects path #2 on a dual path printer.
(Does not apply)

2-SIDED PRINTER?

Only used with 2S ticket printers.

Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

PARK TICKET?

Reverse the ticket to the print position after the last ticket in a group has been printed.
Please consult your Programming Guide. Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

TICKET MODE?

Defines how the printer will treat multiple tickets. Please consult your Programming Guide. Your choices are **SINGLE** or **MULTIPLE**. **MULTIPLE is factory default.**

PRINT MODE?

Defines the automatic ticket length calculation feature.

THERMAL The printer will feed out and then retract a ticket during this measurement.
(factory default)

RIBBON The printer will feed out one blank ticket. This mode is used for label stock to prevent peeling.

PRINT INTENSITY?

Controls the darkness of ticket print out.

Here are the following choices:

LIGHT
MED LIGHT
NORMAL
MED DARK
SHORT HEAD LIFE

(factory default)

SKI MODE?

Enables the operator to set an unprintable area on the first .50" of a ticket.

This is ideally used for label stock. Your choices are **YES** (Enabled) or **NO** (Disabled).

NO is factory default

FLASH ACK MODE?

Enables or disables an ACK being sent back to the host after a flash operation. Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

SOFTWARE BUSY?

Defines if the printer will go busy after each byte is received. Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

BI-DIRECTIONAL?

Enables or disables the Bi-Directional parallel interface protocol. Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

TEST TICKET?

This item is used to select various FGL test ticket formats, it has been redefined for NAV Canada and should not be changed. Please refer to the first menu item "TEST TICKET TYPE?".

BASEBALL MODE?

Defines the type of software emulation protocol for certain Baseball teams in the US.
This feature is set at the factory and should not be changed. NO is factory default

USB?

Only used for printer with USB interface connector.

Your choices are **YES** (Enabled) or **NO** (Disabled). **NO is factory default.**

MAGNETICS?

Defines if a printer is set up for magnetics. Your choices are **YES** (Enabled) or **NO** (Disabled). **This feature is set at the factory and should not be changed. NO is factory default.**

EXIT AND SAVE !

Will save any changes made to the above menu options.

If you wish to save the new value then press **TEST**, if not press **MENU**.

JUST EXIT?

Will exit the menu options without saving any changes.

If you wish to exit without saving the new value then press **TEST**, if not press **MENU**.

5.1 THIS SECTION HAS BEEN REMOVED

This page has been left blank intentionally

5.2 Control Panel Indicator

Status Patterns (Flashing). Flashing errors have equal on and off time.

Error No.	Description	Ready	Data	Paper Jam	Out of paper
1	Flash erase operation incomplete	ON	OFF	OFF	OFF
2	Flash Vpp problem	OFF	ON	OFF	OFF
3	Flash byte erase error	ON	ON	OFF	OFF
4	Flash Sequence error	OFF	OFF	ON	OFF
5	Flash block erase error	ON	OFF	ON	OFF
6	Bad flash	OFF	ON	ON	OFF
7	Flash program operation incomplete	ON	ON	ON	ON
8	Flash byte program error	OFF	OFF	OFF	ON
9	Memory is full	ON	OFF	OFF	ON
10	Need a reclaim	OFF	ON	OFF	ON
11	Soft font download error	ON	ON	OFF	ON
12	Delete file error	OFF	OFF	ON	ON
13	Not assigned	ON	OFF	ON	ON
14	Not assigned	OFF	ON	ON	ON
15	Not assigned	ON	ON	ON	ON

Status Patterns (Flickering). Flickering errors have much longer on time than off time.

Error No.	Description	Ready	Data	Paper Jam	Out of paper
1	Ribbon problem	ON	OFF	OFF	OFF
2	Processor fault	OFF	ON	OFF	OFF
3	Stepper timeout error	ON	ON	OFF	OFF
4	Paper jam	OFF	OFF	ON	OFF
5	Not assigned	ON	OFF	ON	OFF
6	Not assigned	OFF	ON	ON	OFF
7	Not assigned	ON	ON	ON	ON
8	Not assigned	OFF	OFF	OFF	ON
9	Not assigned	ON	OFF	OFF	ON
10	RAM failure	OFF	ON	OFF	ON
11	ROM failure	ON	ON	OFF	ON
12	Cutter failure	OFF	OFF	ON	ON
13	Check optos	ON	OFF	ON	ON
14	Not assigned	OFF	ON	ON	ON
15	Power-up initialization problems	ON	ON	ON	ON

6.0 Interface Pinouts

Serial Pinouts

RS232 (Standard)

Pin	Function
2	Printer Transmit
3	Printer Receive
7	Ground
5,20	DTR (Printer Ready)
4,22	RTS (+5Vdc)

Typical RS232 Pin Connections

(Standard) 25 PIN PC		(Standard) 9 PIN PC	
BOCA	CPU	BOCA	CPU
2	3 RXD	2	2 RXD
3	2 TXD	3	3 TXD
7	7 GND	7	5 GND
20	6 DSR	20	6 DSR
20	5 CTS*	20	1 CD*
20	8 CD*	20	8 CTS*

* Optional Connection

Parallel Pinouts

Pin	Function
1	Strobe (negative)
2-9	DATA (DB0 - DB7)
10	ACK (negative)
11	BUSY
12	PAPER OUT
15	ERROR (negative)
18	Ground

7.0 Thermal Paper - Theory & Specification

The print head's life expectancy is composed of both a mechanical and an electrical component. Both of these factors are strongly influenced by the quality of the thermal paper used.

MECHANICAL

The print head has a theoretical rating of 60 kilometers. This number is based upon the assumption that the head will be used with a good quality, top coated thermal paper. Uncoated and poorly top coated thermal papers are abrasive to the print head and have been found to wear through the head after less than one kilometer.

Other factors which may contribute to premature mechanical wear are the use of non-thermal inks and stray metallic particles stuck in ticket perforations. Certain inks colors such as opaque white (which contains titanium dioxide) are also highly abrasive.

Unfortunately, there are no available devices for quantitatively measuring the abrasiveness of a given ticket. Fortunately, we have developed a slightly subjective, but effective method of weeding out overly abrasive ticket stock.

ELECTRICAL

Each heat element, dot, on the print head has a theoretical life expectancy of 100 million activations. This is based on the assumption that each activation will cause the dot temperature to approach the dot's maximum recommended temperature. Running at lower temperatures will increase the theoretical life expectancy, while slight temperature increases will seriously (exponentially) degrade the head life.

The thermal paper can affect the electrical head life in two ways. Insensitive, slow to image papers, will typically encourage the user to increase the voltage to darken the printed image. This will directly increase the head temperature resulting in reduced head life. Additionally, the higher temperatures will frequently cause the ink to peel off the ticket and deposit onto the print head. The ink debris will disrupt the normal transfer of heat from the head to the paper. This further increases the head temperature above the desired level. The use of non-thermal inks and/or non-top coated papers also will cause the ink to release and deposit on the print head.

SPECIFICATION

Based upon the above technical information, BOCA has always tried to encourage our customers to use the proper thermal papers to maximize the life of their print heads. BOCA provides an extensive series of papers which meet the above criteria for low abrasion and high sensitivity. We have also tested and approved a number of Ricoh thermal papers which meet our criteria. While we have not had the opportunity to test other manufacturers' thermal papers, we feel confident that other papers manufactured with the above goals in mind should be acceptable for use in our printers. The following list of papers have been approved by BOCA.

300 dpi usage

BOCA HS7

Please note that the 300 dpi papers may be used on 200 dpi printers. In fact, doing so will increase the electrical life of the head as this will allow the head to operate at a lower temperature. DO NOT use 300 dpi heads with 200 dpi paper.

8.0 Maintenance and Adjustments

Your ticket printer is solidly constructed and has been designed for high volume use. It requires minimal care to provide maximum service.

This section provides an overview of printer maintenance, including part alignments, adjustment and replacement.

For discussion purposes, the printer consists of three major modules or assemblies:

- Paper guide and print head assembly
- Cutter assembly
- Logic board assembly

As a safety precaution, all service to the printer should be done with power off and the AC cord unplugged from the printer.

8.1 Paper Guide and Print Head Assembly

The principal function of this assembly is to guide the flight strip stock to the thermal print head where thermal printing takes place. Additionally, this assembly houses the drive platen, optical detector and ticket load switch. If necessary, the total assembly can be removed from the unit. However, all replacements and adjustments of the components of this assembly can be done without removing the total assembly. The most common adjustments and replacements regarding this assembly follows:

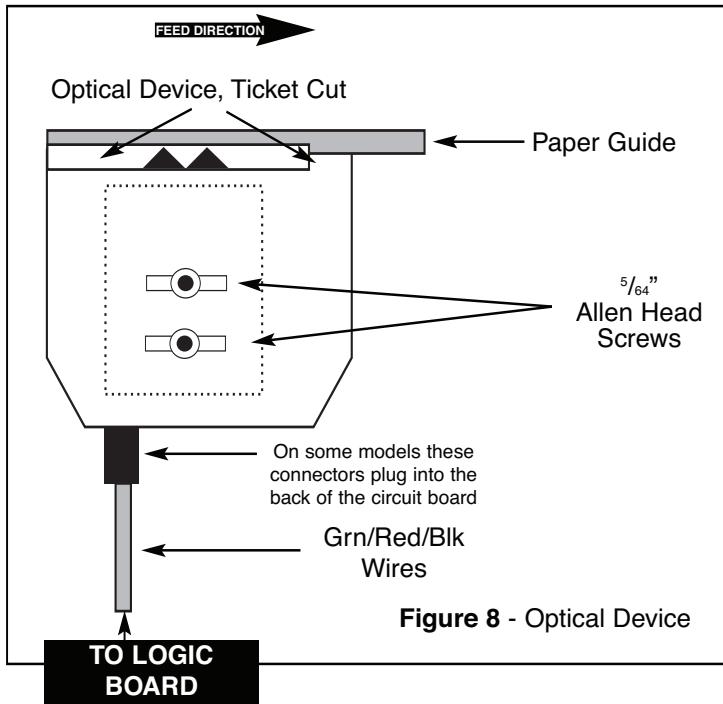
8.1.5 Optical Device (see figure 8)

There is one opto device mounted on an aluminum bracket beneath the paper guide. The opto controls ticket cut position. **Removal or adjustment of the opto should be done without removing the bracket from the paper guide.**

The opto position is factory set and adjustment should not be necessary.

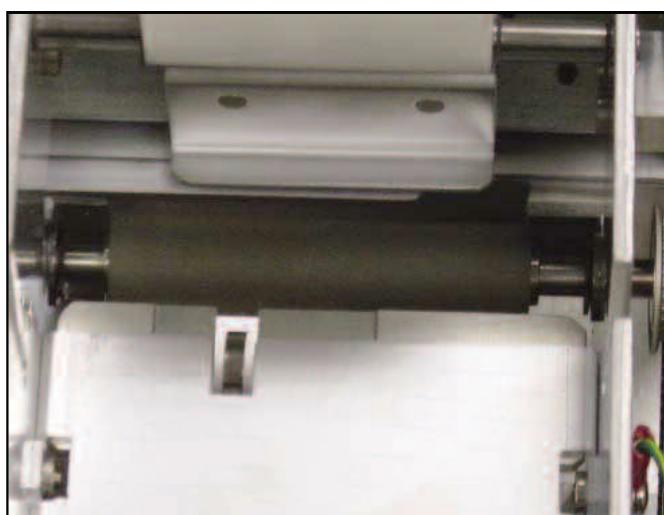
Caution: Before making any opto adjustments make sure your flight strip stock was manufactured to proper specifications. The printer should cut the ticket just behind the perforation. **The ticket should never be cut in front of the perforation.** The position of the cut can be controlled by changing the cut count setting in the **OPERATOR MENU** (see Section 5.0 - Standard Configuration).

Once a year the optos eyes should be blown off with air. This interval will vary depending upon the environment and the quality of the ticket stock.



8.1.5.5 Ticket Load Switch

The ticket load switch should be positioned such that the printer automatically activates the stepper motor at the proper time when tickets are loaded into the printer. When loading tickets, the stepper motor should turn on when the ticket stops in front of the thermal head. At this point, the ticket will be grabbed out of your hand and fed into the printer. If the motor does not activate, make sure the ticket stock is loaded into the printer properly.



**Figure 8a - Ticket Load Switch
(Print Head removed)**

8.1.6 THERMAL PRINT HEAD

The print head should be cleaned periodically to prevent debris from building up on the print element. The required cleaning interval varies greatly depending on the quality of the ticket stock and the amount of dust entering the print area. Excessive dirt build up on the print head will result in reduced quality. Continuing to run the print head in a dirty condition will reduce its life expectancy as it is unable to diffuse its heat properly.

There are two pressure adjustment set screws (10-32 x $\frac{1}{8}$) located in the spring plate above the print head. (See **Figure 9a**) Although these set screws are factory set, the pressure can be adjusted for a variance in paper thickness or to fine tune after a print head has been replaced.

The thermal print head can be removed for cleaning or replacement, as follows:

(Please refer to **figures 9a - c**)

1. Make sure power is off and the AC cord is disconnected from the printer.
2. **DO NOT UNPLUG CABLE FROM PRINT HEAD.**
3. Lift up the print head release lever (located above the head mounting block) to remove pressure from the thermal head. (see **figure 9a**)
4. Lift up the head mounting block/thermal head to remove. (see **figure 9b**)
5. Clean the thermal print head surface (the side that makes contact with the paper) with isopropyl alcohol. (see **figure 9c**)
6. Install the head by reversing the above procedures. For printers with Boca cutter assembly make sure the thermal head goes under the cutter assembly. (see **figure 9d**) Make sure print head is not installed improperly (see **figure 9e**)
7. Restore pressure to the head by pushing down on the cam lock assembly. **You shouldn't have to use excessive force to lock the cam lock assembly in place.**
8. The printer is now ready for operation. If the print quality is still poor then the thermal head needs to be replaced.
9. To replace print head remove ribbon connector from print head and then remove print head from mounting block by removing two unmarked screws. (see **figure 9b**)

8.1.7 Rubber Drive Roller (Platen)

The rubber drive roller should be cleaned once a year to prevent paper dust from building up on the roller. Clean drive roller with a paper towel and alcohol.

1. Unlock the thermal head and tilt back to gain access to platen.
2. Clean the full length of the platen.
3. Rotate the platen clockwise and repeat step 2, continue in the same manner for one full revolution of the platen.
4. Close or lock the thermal head. Printer is now ready for normal operation.

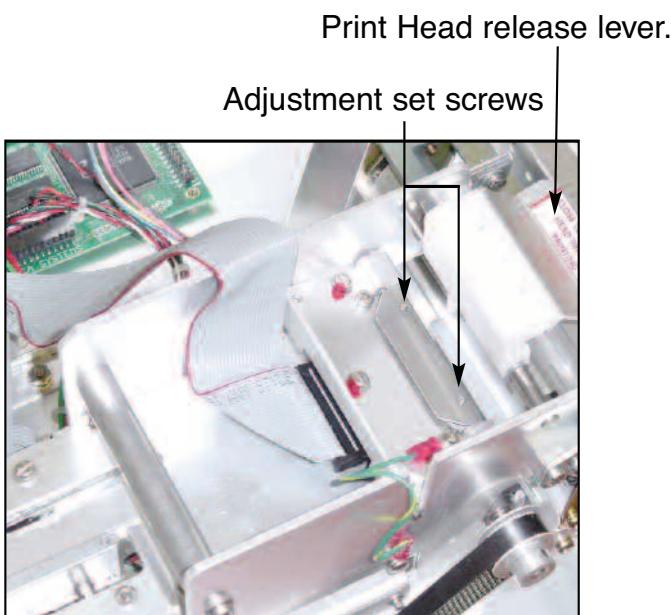


Figure 9a - Print Head removal

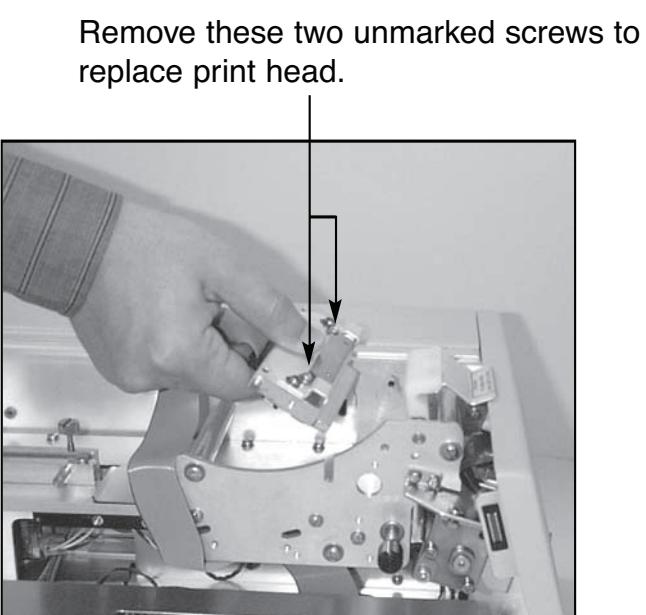


Figure 9b - Print Head removal

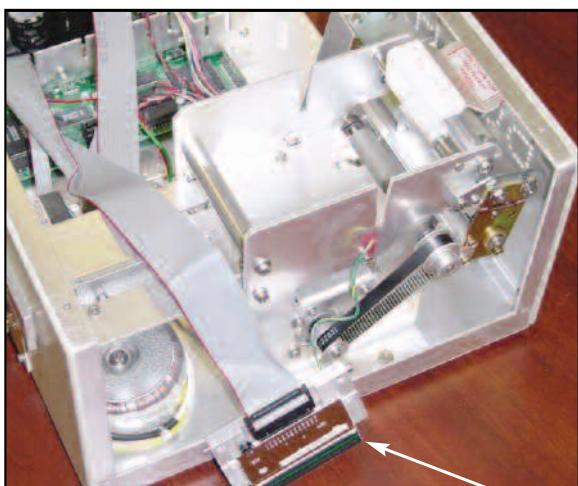


Figure 9c - Print Head removal

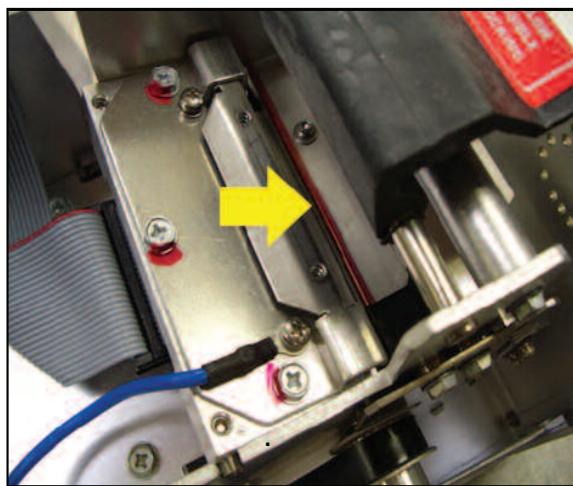


Figure 9d



Figure 9e

8.2 Cutter Assembly

NOTE:

THE CUTTER ASSEMBLY MAY VARY DEPENDING ON THE DATE OF MANUFACTURE OF THE PRINTER

8.2a SC Cutter Assembly (SC2)

The SC cutter (SC2) system is a fully integrated rotary cutter mechanism powered by a DC motor. The SC2 requires no adjustments and is rated for approximately 750,000 cuts.

8.2b Boca Cutter Assembly (BC2)

The BOCA cutter (BC2) system is a fully integrated reciprocating cutter mechanism powered by a stepper motor. The BC2 requires no adjustments and is rated for approximately 750,000 cuts.

When first powering up the printer, be aware of the following:

Wait five seconds before feeding ticket stock into the printer after power up. During this time the cutter will cycle once. If ticket stock is fed into the printer before five seconds, a ticket jam could occur.

The cutter should be blown out with air periodically to prevent debris from building up inside the cutter area. The required cleaning interval varies greatly depending on the quality of the ticket stock and the amount of paper dust entering the cutter area.

8.3 Logic Board

The printed circuit boards used in this product have been manufactured using surface mount technology. These printed circuit boards cannot be effectively repaired in the field and should be returned to the manufacturer if repair is required.

Your printer has one large printed circuit board which houses all control and power supply circuitry. **ALL SERVICE SHOULD BE DONE WITH POWER OFF AND THE AC CORD UNPLUGGED FROM THE PRINTER.**

8.4 General Cleaning

The interior of the printer should be cleaned whenever there is a visible accumulation of dust. Use a small vacuum for cleaning. Be careful not to jar any of the printer's parts loose.

9.0 PARTS LIST

ITEM	Part Numbers	Description
1	423182	CABINET, FSP
2	423182CV	COVER, FSP
3	423111FSP	PRINT CAGE, FSP
4	421366FSP	PAPER GUIDE, FSP (LOWER)
5	421367FSP	PAPER GUIDE, UPPER
6	422468FSP	BEZEL
7	423182-1	FRONT PLATE, FSP
8	420947FSP	CONNECTOR PLATE
9	423170FSP	SWITCH XFER PLATE
10	421428FSP	BKT, OPTO MNTG
11	426816VMINISC2	CUTTER MNTG PLATE (SC2 ONLY)
12	420816FSP	BLOCK, CUTTER SPACER (SC2 ONLY)
13	423142-X	GLASS RETAINER
14	422234	PLATEN, FSP
15	P49-1011	¼ TURN FASTENER
16	P49-1012	RECEPTACLE, FASTENER
17	422764	MICRO SWITCH
18	421609-1SS	SHAFT, ADJ P/G
19	421585FSP	COVER, GEAR BOX
20	422888-115	TRANSFORMER
21	3002	PRINT HEAD, 2" 300 DPI
22	421671-1	LCD/CONTROL PANEL ASSEMBLY
23	P31-1001	AC FILTER/POWER SWITCH
24	422920-PC	INTERFACE BOARD, PC SERIAL
25	P29-1005	FUSE, 2 AMP SLO-BLO
26	421607-5M4	BLOCK, ADJUSTABLE GUIDE
27	421609-5M4	SLIDE, ADJUSTABLE GUIDE
28	421609-1SS	SHAFT, ADJUSTABLE GUIDE (2 PER UNIT)
29	P49-1006	THUMBSCREW, ADJUSTABLE GUIDE (2 PER UNIT)
30	422264	OPTICAL DETECTOR
31	421359-1TOH	HEAD MOUNTING BLOCK ASSEMBLY
32	423236	CAM, HEAD PRESSURE
33	421772	CAM SHAFT
34	423072-5M2	SPACER, PRINT CAGE (2 PER UNIT)
35	422560-5	DECAL, CONTROL PANEL
36	FGL42	LOGIC BOARD, FGL42
37	421639-4	CUTTER ASSEMBLY (SC2)
38	P28-1015	SILENT CUTTER MICRO SWITCH (SC2 ONLY)
39	P33-1006	SILENT CUTTER MOTOR (SC2 ONLY)
40	422810	SILENT CUTTER MOTOR GEAR BOX (SC2 ONLY)
41	422371-1	SILENT CUTTER PINION GEAR (SC2 ONLY)
42	P50-1003	DRIVE BELT, 102T
43	P51-1014	DRIVE PULLEY, 20T (SMALL ID 5mm)
44	P51-1011	DRIVE PULLEY, 30T
45	423124	CABLE RIBBON, DATA CABLE SERAIL
46	422559-13	CABLE RIBBON, CONTROL PANEL 13"
47	422559-9	CABLE RIBBON, CONTROL PANEL 9"
48	422892	HARNESS, AC
49	P19-1005	HARNESS, DC
50	422590	STEPPER MOTOR
51	423455	BOCA CUTTER ASSY (BC2)
52	FGL44	LOGIC BOARD, FGL 44
53	X44	LOGIC BOARD, X44
54	X46	LOGIC BOARD, X46
55	Q46	LOGIC BOARD, Q46

10.0 Troubleshooting Guide

This is a simplified troubleshooting guide listing some of the typical problems. It is not intended to provide technical details or repair methods, but can serve as a guide for fault isolation in the field. If you need additional help, please contact **BOCA** at
Tel: (561) 998-9600 Fax: (561) 998-9609

1. NO OPERATION, POWER INDICATOR IS OUT

- a. Check the power cord for proper installation at both ends.
- b. Check main fuse and replace if blown. (2amp, 250 volt, SB)
- c. Check that there is power at the AC receptacle.

2. POWER IS ON BUT NO OPERATION

- a. Check all electrical connections on the printer.
- b. If cutter motor does not rotate after power up, See # 6.
- c. Unplug the thermal head and turn on the printer.
If printer works, replace the thermal head.
- d. Replace the Main logic board.

3. POWER IS ON BUT TICKET WILL NOT LOAD

- a. See # 2
- b. Make sure the print head/cam lock assembly is fully locked in the closed position.
Consult “**Thermal Print Head**” in **Section 8.1.6**.
- c. Check that the ticket stock is being loaded correctly.
- d. Replace ticket load switch.
- e. Replace ticket cut opto.
- f. Replace the Main logic board.

4. ERRATIC CUT POSITION

- a. Check for defective ticket stock. Is the black mark unevenly spaced apart or light in color? Is the ticket too wide for the paper path?
- b. Clean off opto eyes. Consult “**Optical Device**” in **Section 8.1.5**.
- c. Check that the platen is clean. Consult “**Rubber Drive Roller**” in **Section 8.1.7**.
- d. Replace ticket cut opto.
- e. Replace ticket load switch.
- g. Replace the Main logic board.

5. ERRATIC PRINT POSITION

- a. See # 4

6. CUTTER DOES NOT CYCLE

- a. Check for blockage in the cutter area.
- b. Make sure printer is set for MINI. Consult Section 5.0
- c. Replace the cutter assembly
- d. Replace the Main logic board.

- 7. POOR PRINT OUT** (light print out)
 - a. Make sure the print head/cam lock assembly is fully locked in the closed position.
 - b. Consult “**Thermal Print Head**” in **Section 8.1.6**.
 - c. Adjust print intensity setting via the control panel. Consult Section 5.0
 - d. Replace thermal head.
- 8. POOR PRINT OUT** (white voids in print out)
 - a. Clean print head. Consult “**Thermal Print Head**” in **Section 8.1.6**.
 - b. Replace thermal head.
- 9. NO PRINT OUT**
 - a. Check head cable for electrical connection at both ends
 - b. Check to make sure head cable is plugged in properly into the thermal head.
 - c. Replace the thermal head.
 - d. Replace the Main logic board.
- 10. PRINTER SKIPS TICKETS WHILE PRINTING**
 - a. Check all electrical connections on the printer.
 - b. Check position and quality of black mark on the ticket stock.
 - c. Clean off opto eye. Consult “**Optical Device**” in **Section 8.1.5**.
 - d. Replace ticket cut opto.
 - e. Replace ticket load switch.
- 11. PRINTER SKIPS TICKETS AND DIES**
 - a. See # 9.
- 12. TICKET JAM ENTERING THE CUTTER AREA**
 - a. Check all electrical connections on the printer.
 - b. Replace cutter assembly.